

Insertion removal station

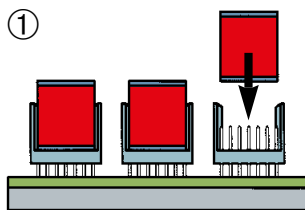


Power supply 220 V / 50 Hz
Air pressure 6 bar (15-16 l/min.)

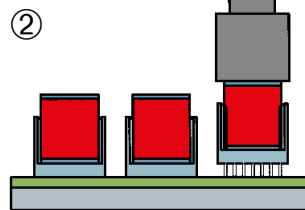
Part number **on request**
for pcb dimensions of max.
710 mm x 540 mm

Fig. 8: Bestseller **CPM prestige** with insertion removal station, adaptable to all HARTING press-in machines.

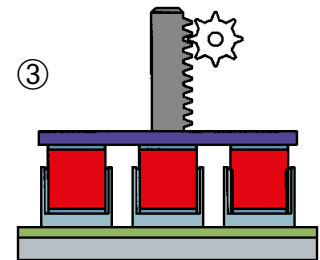
Principle:



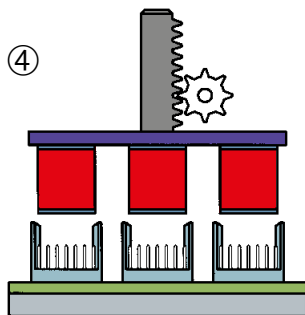
① Load all headers with inserts for **one press-in cycle**



② Press-in all connectors with a flat die



③ Position the magnetic plate



④ Remove all press-in inserts in one operation

Remove the processed pcb from the machine

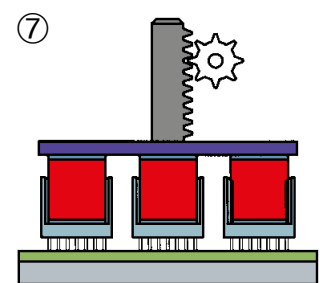


⑤



⑥

Move the next pre-assembled pcb to the insert station



⑦ Load all headers in one operation

The insertion removal station has been developed both for the **CPM prestige** and the CPM 2001/s. It can additionally be used as stand alone equipment.