

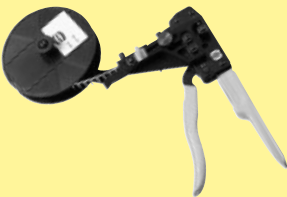




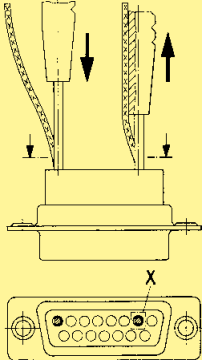
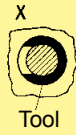


## Tools for crimp termination

Identification	Part No.	Image	
<b>Service crimp tool</b>  for single <b>standard</b> contacts  for single <b>high density</b> contacts	09 99 000 0175  09 99 000 0535	 for standard contacts	 for high density contacts
<b>HARTING-Crimp tool</b>  for 500 bandoliered <b>standard</b> contacts  for 500 bandoliered <b>high density</b> contacts	09 99 000 0169  09 99 000 0597		
<b>HARTING-Semi-automatic crimping device</b>  Main drive foot-operated 220 V / 50 Hz  Crimping head for bandoliered <b>standard</b> contacts  Reel holder for 10 000 contacts	09 99 000 0246  09 99 000 0253  09 99 000 0158	Wire gauge 0.09-0.56 mm <sup>2</sup> (AWG 28-20)  	
<b>Insertion and removal tool</b>  for single <b>standard</b> contacts  for single <b>high density</b> contacts	09 99 000 0171  09 99 000 0513	  	
<b>Assembly of crimp contacts</b> After crimping the stranded wire to the contact using a hand tool or automatic crimping device, insert the contact into the chamber with the tool, working from the wiring side. You will hear the contacts snap home and to check that they are securely in place, give the wire a gentle pull.			
<b>Removing crimp contacts</b> Position the tool from the wiring side as shown in the diagram below and insert into the contact chamber. The contact can then easily be removed from the wiring side together with the wire itself and reinserted in a different chamber. The tool is designed for a maximum insulation diameter of Ø 1.7 mm.			
		Stripping length: 2.5 + 0.5 mm	

Tooling crimp